

CE EMC TEST REPORT

for

Product Name: TEACH PENDANT Model No.: HTS-E913-1CK Test Report Number: C180913E14-ET

Issued to:

JIANGSU HAUTO CNC TECHNOLOGY CO.,LTD 1-3 Floor, No. 3 Building , Science and Technology Avenue, Science and Technology New Town, Jurong City ,Jiangsu Province

Issued by:

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Revision History

Version	Report No.	Date	Description	Revised By
Rev 00	C180913E14-ET	September 27, 2018	Initial Issue	Ellien Zhou

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1 TEST CERTIFICATION

Product Name:	TEACH PENDANT		
Model Name:	HTS-E913-1CK		
Brand Name:	HAUTO		
Applicant:	JIANGSU HAUTO CNC TECHNOLOGY CO.,LTD		
Address:	1-3 Floor, No. 3 Building, Science and Technology Avenue, Science and Technology New Town, Jurong City, Jiangsu Province		
Manufacturer:	JIANGSU HAUTO CNC TECHNOLOGY CO.,LTD		
Address:	1-3 Floor, No. 3 Building , Science and Technology Avenue, Science and Technology New Town, Jurong City ,Jiangsu Province		
Date of Test:	September 19~26, 2018		
Test Voltage:	DC 24V		
Applicable Standards:	EN 55032:2015/AC:2016* EN 61000-3-2:2014 EN 61000-3-3:2013	EN 55024:2010 IEC 61000-4-2 ed2.0 (2008-12) IEC 61000-4-3 ed3.2 Consol. With AMD1&2 (2010-04) IEC 61000-4-4 ed3.0 (2012-04) IEC 61000-4-5 ed3.0 (2014-05) IEC 61000-4-6 ed4.0 (2013-10) IEC 61000-4-8 ed2.0 (2009-09) IEC 61000-4-11 ed2.0 (2004-03)	

Note: 1. The statements of test result on the above are decided by the request of test standard only; the measurement uncertainties are not factored into this compliance determination.

2. The information of measurement uncertainty is available upon the customer's request.

3. Where postfix'*' representative the client require.

Deviation from Applicable Standard

None

The above equipment was tested by Compliance Certification Services Inc. for compliance with the requirements of technical standards specified above under the EMC Directive 2014/30/EU. The results of testing in this report apply only to the product/system, which was tested. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties

Approved by:

Jeff fang

Jeff.Fang EMC Manager Compliance Certification Service Inc.

Reviewed by:

Ken. Yao

Ken.Yao EMC Section Manager Compliance Certification Service Inc.

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2 TEST RESULT SUMMARY

EMISSION					
Standard	ltem	Result	Minimum Requirement		
	Conducted (Power Port)	N/A	Meets Class A Limit		
EN 55032	Conducted (Telecom port)	PASS	Meets Class A Limit		
	Radiated	PASS	Meets Class A Limit		
EN 61000-3-2	Harmonic current emissions	N/A	Meets the requirements		
EN 61000-3-3 Voltage fluctuations & flicker		N/A	Meets the requirements		

IMMUNITY				
Standard Item		Result	Minimum Requirement	
IEC 61000-4-2 ESD		PASS	Meets the requirements of Performance Criterion B	
IEC 61000-4-3	RS	PASS	Meets the requirements of Performance Criterion A	
IEC 61000-4-4	EFT	PASS	Meets the requirements of Performance Criterion B	
IEC 61000-4-5 Surge		PASS	Meets the requirements of Performance Criterion B	
IEC 61000-4-6	CS	PASS	Meets the requirements of Performance Criterion A	
IEC 61000-4-8 PFMF		PASS	Meets the requirements of Performance Criterion A	
IEC 61000-4-11	Voltage dips & voltage variations	N/A	Meets the requirements of Voltage Dips: 1) >95% reduction Performance Criterion B 2) 30% reduction Performance Criterion C Voltage Interruptions: 1)>95% reduction Performance Criterion C	

Note: 1. The statements of test result on the above are decided by the request of test standard only; the measurement uncertainties are not factored into this compliance determination.

2. The information of measurement uncertainty is available upon the customer's request.

3. The product listed above, is evaluated by test on representative samples which cover the matrix of configurations. No change or modification is made on the product hardware during the test to achieve compliance. It's confirmed to be in compliance with the requirements of the about standards.

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3 EUT DESCRIPTION

Product Name:	TEACH PENDANT
Model Name:	HTS-E913-1CK
Brand Name:	ΗΑυτο
Applicant:	JIANGSU HAUTO CNC TECHNOLOGY CO.,LTD
Identify Number:	C180913E14-ET
Received Date:	September 13, 2018
EUT Power Rating:	DC 24V

I/O PORT:

I/O PORT TYPE	Q'TY	TESTED WITH
1). Lan Port	1	1

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4 TEST METHODOLOGY

4.1. DECISION OF FINAL TEST MODE

1. The EUT was tested together with the above additional components, and a configuration, which produced the worst emission levels, was selected and recorded in this report.

The following test mode(s) were scanned during the preliminary test:

Pre Test Mode		
Emission	Conducted Emission	Mode 1: Normal operation
	Radiated Emission	Mode 1: Normal operation

2. After the preliminary scan, the following test mode was found to produce the final emission level.

Final Test Mode				
Emission	Conducted Emission	Mode 1: Normal operation		
LIIII33IOIT	Radiated Emission	Mode 1: Normal operation		

Then, the above highest emission mode of the configuration of the EUT and cable was chosen for all final test items.

4.2. EUT SYSTEM OPERATION

1	According to the erection of figure for site erection.
2	Marking sure the EUT can work normally, and start testing.
3	Recording the test results.

Note: Test program is self-repeating throughout the test.

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5 SETUP OF EQUIPMENT UNDER TEST

5.1. DESCRIPTION OF SUPPORT UNITS

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

No.	Equipment	Model No.	Serial No.	Trade Name	Data Cable	Power Cord
1	Note book	E430	N/A	Lenovo	Unshielded, 10m	Unshielded, 1.8m

Note:

- 1) All the equipment/cables were placed in the worst-case configuration to maximize the emission during the test.
- 2) Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.

5.2. CONFIGURATION OF SYSTEM UNDER TEST

1. NOLE DOOK	1.	Note	book
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6 FACILITIES AND ACCREDITATIONS

6.1. FACILITIES

All measurement facilities used to collect the measurement data are located at

No.10 Weiye Rd, Innovation park, Eco&Tec, Development Zone, Kunshan City, Jiangsu, China.

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 32. All receiving equipment conforms to CISPR 16-1-1, CISPR 16-1-2, CISPR 16-1-3, CISPR 16-1-4, CISPR 16-1-5, "Radio Interference Measuring Apparatus and Measurement Methods."

6.2. ACCREDITATIONS

Our laboratories are accredited and approved by the following accreditation body according to ISO/IEC 17025.

USA	A2LA
China	CNAS

The measuring facility of laboratories has been authorized or registered by the following approval agencies.

Canada	Industry Canada
Japan	VCCI
Taiwan	BSMI
USA	FCC

Copies of granted accreditation certificates are available for downloading from our web site, http:///www.ccsrf.com

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6.3. MEASUREMENT UNCERTAINTY

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2:

Measurement	Frequency	Uncertainty
Conducted emissions (Power Port)	0.15MHz~30MHz	+/- 2.2485 dB
Conducted emissions (Telecom Port)	0.15MHz~30MHz	+/- 2.7700dB

Measurement	Polarity	Frequency	Uncertainty
		30MHz ~ 200MHz	+/- 4.0213dB
Radiated emissions (below 1GHz)	н	200MHz ~1000MHz	+/- 4.5310dB
	V	30MHz ~ 200MHz	+/- 3.8257dB
	v	200MHz ~1000MHz	+/- 4.0231dB
Radiated emissions	Н	1000MHz ~6000MHz	+/- 3.9713dB
(above 1GHz)	V	1000MHz ~6000MHz	+/- 4.0105dB

This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

Consistent with industry standard (e.g. CISPR 32: 2015, clause 11, Measurement Uncertainty) determining compliance with the limits shall be base on the results of the compliance measurement. Consequently the measure emissions being less than the maximum allowed emission result in this be a compliant test or passing test.

The acceptable measurement uncertainty value without requiring revision of the compliance statement is base on conducted and radiated emissions being less than U_{CISPR} which is 3.6dB and 5.2dB respectively. CCS values (called U_{Lab} in CISPR 16-4-2) is less than U_{CISPR} as shown in the table above. Therefore, MU need not be considered for compliance.

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7 EMISSION TEST

7.1. CONDUCTED EMISSION MEASUREMENT

7.1.1. LIMITS

	Class A	A (dBuV)	Class B (dBuV)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 - 0.5	79	66	66 - 56	56 - 46
0.50 - 5.0	73	60	56	46
5.0 - 30.0	73	60	60	50

NOTE:

(1) The lower limit shall apply at the transition frequencies.

(2) The limit decreases in line with the logarithm of the frequency in the range of 0.15 to 0.50 MHz.

(3) All emanations from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.

7.1.2. TEST INSTRUMENTS

CE (Shielding Room)								
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due			
EMI TEST RECEIVER	R&S	ESCI	100781	02/26/2018	02/25/2019			
V (V-LISN)	SCHWARZBECK	NNLK 8129	8129-143	10/29/2017	10/28/2018			
TWO-LINE V-NETWORK	R&S	ENV216	101604	10/29/2017	10/28/2018			
Pulse LIMITER	R&S	ESH3-Z2	100524	12/27/2017	12/26/2018			
Test Software	EZ-EMC ver.3A1							

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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7.1.3. TEST PROCEDURES

Procedure of Preliminary Test

The EUT and Support equipment, if needed, was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per EN 55032 (see Test Facility for the dimensions of the ground plane used). When the EUT is a floor standing equipment, it is placed on the ground plane, which has a 15cm non-conductive covering to insulate the EUT from the ground plane.

All I/O cables were positioned to simulate typical actual usage as per EN 55032.

The test equipment EUT installed received AC main power, through a Line Impedance Stabilization Network (LISN), which supplied power source and was grounded to the ground plane.

All support equipment power received from a second LISN.

The EUT test program was started. Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.

The Receiver scanned from 150kHz to 30MHz for emissions in each of the test modes.

During the above scans, the emissions were maximized by cable manipulation.

The test mode(s) described in Item 4.1 were scanned during the preliminary test.

After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.

The EUT configuration and cable configuration of the above highest emission levels were recorded for reference of the final test.

Procedure of Final Test

EUT and support equipment were set up on the test bench as per the configuration with highest emission level in the preliminary test.

A scan was taken on both power lines, Line 1 and Line 2, recording at least the six highest emissions. Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

The test data of the worst-case condition(s) was recorded.

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7.1.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.1.5. DATA SAMPLE

Frequency	Quasi Peak	Average	Correction	Quasi Peak	Average	Quasi Peak	Average	Quasi Peak	Average
	Reading	Reading	Factor	Result	Result	Limit	Limit	Margin	Margin
	(dBuV)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dBuV)	(dBuV)	(dB)	(dB)
x.xxxx	29.89	15.22	11.09	40.98	26.31	56.00	46.00	-15.02	-19.69

Correction factor (dB) = cable loss + Insertion loss of LISN+ Insertion loss of transient limiter (The transient limiter

included 10 dB attenuation)

(Quasi Peak/ Average)Result = (Quasi Peak/ Average)reading + Correction Factor (dB)

Calculation Formula

(Quasi Peak/Average)Margin (dB) = (Quasi Peak/Average)Result (dBuV) –(Quasi Peak/Average)Limit (dBuV)

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7.1.6. TEST RESULTS

Note: The EUT is DC supply, so the test item needn't performance.

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7.2. CONDUCTED EMISSION MEASUREMENT AT TELECOMMUNICATION PORTS

7.2.1. LIMITS

For Class A Equipment

	Voltage L	imit (dBuV)	Current Limit (dBuA)		
	Quasi-peak	Quasi-peak Average Qu		Average	
0.15 ~ 0.5	97 ~ 87	84 ~ 74	53 ~ 43	40 ~ 30	
0.5 ~ 30.0	87	74	43	30	

NOTE: The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5MHz. For Class B Equipment

	Voltage L	imit (dBuV)	Current Limit (dBuA)		
	QUENCY (MHZ) Quasi-peak Average		Quasi-peak	Average	
0.15 - 0.5	84 ~ 74	74 ~ 64	40 ~ 30	30 ~ 20	
0.5 - 30.0	74	64	30	20	

NOTE: The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5MHz.

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7.2.2. TEST INSTRUMENTS

CE (Shielding Room)								
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due			
EMI TEST RECEIVER	R&S	ESCI	100781	02/26/2018	02/25/2019			
V (V-LISN)	SCHWARZBECK	NNLK 8129	8129-143	10/29/2017	10/28/2018			
TWO-LINE V-NETWORK	R&S	ENV216	101604	10/29/2017	10/28/2018			
Pulse LIMITER	R&S	ESH3-Z2	100524	12/27/2017	12/26/2018			
CISPR22 FOUR BALANCED TELECOM PARIS ISN	FCC	FCC-TLISN-T2-02	20625	09/03/2018	09/02/2019			
RF CURRENT PROBE	FCC	F-65A	146	04/25/2018	04/24/2019			
COUPLING AND DECOUPLING NETWORK	TESEQ	ISN ST08	31272	09/03/2018	09/02/2019			
IMPEDANCE STABILIZATION NETWORK	TESEQ	ISN T800	34450	09/03/2018	09/02/2019			
Test Software		EZ-EMO	C ver.3A1					

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

7.2.3. TEST PROCEDURE

Selecting ISN for unscreened cable or a current probe for screened cable to take measurement.

The port of the EUT was connected to the remote side support equipment through the ISN/Current Probe and communication in normal condition.

Making a overall range scan by using the test receiver controlled by controller and record at least six highest emissions for showing in the test report.

Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

In case of measuring on the screened cable, the current limit shall be applied; otherwise the voltage limit should be applied.

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7.2.4. TEST SETUP



2) Distance to the ground reference plane is not critical.

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.2.5. DATA SAMPLE

Frequency	QuasiPeak	Average	Correction	QuasiPeak	Average	QuasiPeak	Average	QuasiPeak	Average
	Reading	Reading	Factor	Result	Result	Limit	Limit	Margin	Margin
	(dBuV)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dBuV)	(dBuV)	(dB)	(dB)
x.xx	35.81	34.89	10.16	45.97	45.05	59.93	49.93	-13.96	-4.88

Correction factor (dB) = Cable loss + Insertion loss of ISN (Quasi Peak/Average)Result = (Quasi Peak/Average)Reading + Correction Factor (dB)

Calculation Formula

(Quasi Peak/Average)Margin (dB) = (Quasi Peak/Average)Result (dBuV) –(Quasi Peak/Average)Limit (dBuV)

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7.2.6. TEST RESULTS

Job No.:	C180913E14	Date:	2018/9/19
Company:	HAUTO	Time:	15:39:23
Standard:	ISN(Voltage)-CLASS A (QP)	Temp.(C)/Hum.(%):	22(C)/41%
Test item:	ISN test	Test By:	King.Xu
Model:	HTS-E913-1CK	Test Voltage:	DC 24V
Description:	LAN:10M		



No.	Frequency	QuasiPeak	Average	Correction	QuasiPeak	Average	QuasiPeak	Average	QuasiPeak	Average	Remark
		reading	reading	factor	result	result	limit	limit	margin	margin	
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dBuV)	(dBuV)	(dB)	(dB)	
1	0.1819	37.47	8.64	30.74	68.21	39.38	95.39	82.40	-27.18	-43.02	Pass
2	0.4620	36.73	11.22	24.40	61.13	35.62	87.66	74.66	-26.53	-39.04	Pass
3	1.7580	30.80	19.63	20.80	51.60	40.43	87.00	74.00	-35.40	-33.57	Pass
4	8.7500	31.76	29.80	20.05	51.81	49.85	87.00	74.00	-35.19	-24.15	Pass
5	10.7900	31.11	17.94	20.11	51.22	38.05	87.00	74.00	-35.78	-35.95	Pass
6*	12.4980	32.25	30.24	20.16	52.41	50.40	87.00	74.00	-34.59	-23.60	Pass

Note: 1. The other emission levels were very low against the limit.

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Job No.:	C180913E14	Date:	2018/9/19
Company:	HAUTO	Time:	15:41:59
Standard:	ISN(Voltage)-CLASS A (QP)	Temp.(C)/Hum.(%):	22(C)/41%
Test item:	ISN test	Test By:	King.Xu
Model:	HTS-E913-1CK	Test Voltage:	DC 24V
Description:	LAN:100M		



No.	Frequency	QuasiPeak	Average	Correction	QuasiPeak	Average	QuasiPeak	Average	QuasiPeak	Average	Remark
		reading	reading	factor	result	result	limit	limit	margin	margin	
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dBuV)	(dBuV)	(dB)	(dB)	
1*	0.1500	40.97	11.37	32.45	73.42	43.82	96.99	84.00	-23.57	-40.18	Pass
2	0.2700	37.12	8.19	27.86	64.98	36.05	92.12	79.12	-27.14	-43.07	Pass
3	1.1380	22.48	10.74	21.00	43.48	31.74	87.00	74.00	-43.52	-42.26	Pass
4	1.7340	29.26	20.00	20.80	50.06	40.80	87.00	74.00	-36.94	-33.20	Pass
5	7.9220	24.38	17.75	19.99	44.37	37.74	87.00	74.00	-42.63	-36.26	Pass
6	10.7940	30.69	20.91	20.11	50.80	41.02	87.00	74.00	-36.20	-32.98	Pass

Note: 1. The other emission levels were very low against the limit.

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7.3. RADIATED EMISSION MEASUREMENT

7.3.1. LIMITS

Below 1GHz

	dBuV/m	(At 10m)
FREQUENCI (MINZ)	Class A	Class B
30 ~ 230	40	30
230 ~ 1000	47	37

Above 1GHz

Frequency (MHz)	Class A (dBu	ıV/m) (At 3m)	Class B (dBuV/m) (At 3m)			
	Average	Peak	Average	Peak		
1000 ~ 3000	56	76	50	70		
3000 ~ 6000	60	80	54	74		

NOTE: The lower limit shall apply at the transition frequencies.

According to EN 55032:2012 clause 8, the measurement frequency range shown in the following table:

Highest frequency generated or used within the EUT or on which the EUT operates or tunes (MHz)	Upper frequency of measurement range (MHz)
Less than 108	1000
108-500	2000
500-1000	5000
Above 1000	5 times of the highest frequency or 6GHz, whichever is less

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7.3.2. TEST INSTRUMENTS

Radiated Emission (Test Site Anechoic Chamber (10m chamber))									
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due				
EMI Test Receiver	R&S	ESCI	100002	02/26/2018	02/25/2019				
EMI Test Receiver	R&S	ESCI	101379	12/27/2017	12/26/2018				
Bilog Antenna	Sunol	JB1	A110204-1	11/05/2017	11/04/2018				
Bilog Antenna	Sunol	JB1	A110204-2	05/26/2018	05/25/2019				
Pre-Amplifier	Anritsu	MH648A	M64192	12/27/2017	12/26/2018				
Pre-Amplifier	Mini-circuits	ZFL-1000VH2	070306	12/27/2017	12/26/2018				
Test Software	t Software EZ-EMC ver.3A1								

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA. 2

2.N.C.R = No Ca	libration Required

	Radiated Emission (3M Semi Anechoic Chamber (977))											
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due							
Spectrum Analyzer	R&S	FSU26	200789	07/13/2018	07/12/2019							
Amplifier	Miteq	JS41-00101800-32-10P	1675713	07/13/2018	07/12/2019							
Horn-antenna	SCHWARZBECK	BBHA9120D	266	02/26/2018	02/25/2019							
Test Software EZ-EMC ver.3A1												

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2.N.C.R = No Calibration Required.

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7.3.3. TEST PROCEDURE

Procedure of Preliminary Test

The equipment was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a FRP turntable (Below 1GHz) and a EPS turntable (Above 1GHz) with a height of 0.8 meters is used which is placed on the ground plane. When the EUT is a floor standing equipment, it is placed on the ground plane which has a 15cm non-conductive covering to insulate the EUT from the ground plane.

Support equipment, if needed, was placed as per EN 55032.

All I/O cables were positioned to simulate typical usage as per EN 55032.

The EUT received AC power source from the outlet socket under the turntable. All support equipment power received from another socket under the turntable.

The antenna was placed at 3 or 10 meter away from the EUT as stated in EN 55032. The antenna connected to the Spectrum Analyzer via a cable and at times a pre-amplifier would be used.

The Analyzer / Receiver quickly scanned from 30MHz to 6000MHz. The EUT test program was started. Emissions were scanned and measured rotating the EUT to 360 degrees and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

The test mode(s) described in Item 4.1 were scanned during the preliminary test:

After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.

The EUT and cable configuration, antenna position, polarization and turntable position of the above highest emission level were recorded for the final test.

Procedure of Final Test

EUT and support equipment were set up on the turntable as per the configuration with highest emission level in the preliminary test.

The Analyzer / Receiver scanned from 30MHz to 6000MHz. Emissions were scanned and measured rotating the EUT to 360 degrees, varying cable placement and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

Recorded at least the six highest emissions. Emission frequency, amplitude, antenna position, polarization and turntable position were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit. Below 1GHz the Q.P. reading and above 1GHz the Peak and Average reading are presented.

The test data of the worst-case condition(s) was recorded.

Report format Revision 01



7.3.4. TEST SETUP

Below 1GHz



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

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7.3.5. DATA SAMPLE

Frequency (MHz)	Reading (dBuV)	Correct Factor (dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Height (cm)	Degree (°)	Remark
XX.X.XXX	41.74	-8.38	33.36	30.00	3.36	100	160	peak

Freq.= Emission frequency in MHzReading= Uncorrected Analyzer/Receiver readingCorrect Factor= Antenna Factor + Cable Loss - Amplifier GainResult= Reading + FactorLimit= Limit stated in standardMargin= Reading in reference to limitHeight= Height of antennaDegree= Position of turn tableRemark= Information of value (Peak/ Quasi Peak/Average)

Calculation Formula

Margin (dB) = Result (dBuV/m) - Limit (dBuV/m)

Report format Revision 01



7.3.6. TEST RESULTS

Below 1GHz								
Job No.:	C180913E14	Ant. Polar.:	Vertical					
Standard:	EN 55032 Class A	Test Distance:	10m					
Test item:	Radiation Test	Power:	DC 24V					
Temp.(C)/Hum.(%RH):	26 (C)/ 60%RH	Date:2018-9-19	Time:18:54:29					
Company:	HAUTO	Test By:	Osmond.Chen					
Model:	HTS-E913-1CK	Description:	Mode 1					



No.	Frequency	Reading	Correct	Result	Limit	Margin	Height	Degree	Remark
	(MHz)	(dBuV)	Factor(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(cm)	(deg)	
1	38.7300	35.11	-9.10	26.01	40.00	-13.99	100	200	QP
2	90.1400	40.31	-14.89	25.42	40.00	-14.58	300	151	QP
3	214.3000	37.95	-9.33	28.62	40.00	-11.38	100	182	QP
4	239.5200	46.61	-9.47	37.14	47.00	-9.86	100	245	QP
5	250.1900	40.94	-9.52	31.42	47.00	-15.58	100	114	QP
6	343.3100	36.55	-5.66	30.89	47.00	-16.11	400	209	QP

Note: 1. The other emission levels were very low against the limit.

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Job No.:	C180913E14	Ant. Polar.:	Horizontal
Standard:	EN 55032 Class A	Test Distance:	10m
Test item:	Radiation Test	Power:	DC 24V
Temp.(C)/Hum.(%RH):	26 (C)/ 60%RH	Date:2018-9-19	Time:18:54:28
Company:	HAUTO	Test By:	Osmond.Chen
Model:	HTS-E913-1CK	Description:	Mode 1



No.	Frequency	Reading	Correct	Result	Limit	Margin	Height	Degree	Remark
	(MHz)	(dBuV)	Factor(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(cm)	(deg)	
1	214.3000	40.00	-11.38	28.62	40.00	-11.38	400	282	QP
2	239.5200	46.67	-11.55	35.12	47.00	-11.88	300	301	QP
3	359.8000	43.74	-7.49	36.25	47.00	-10.75	200	323	QP
4	471.3500	40.29	-4.87	35.42	47.00	-11.58	200	313	QP
5	514.0300	41.99	-3.87	38.12	47.00	-8.88	200	327	QP
6	600.5000	44.10	-1.97	42.13	47.00	-4.87	100	190	QP

Note: 1. The other emission levels were very low against the limit.

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Above 1GHz								
Job No.:	C180913E14	Ant. Polar.:	Vertical					
Standard:	EN 55032 Class A	Test Distance:	3m					
Test item:	Radiation Test	Power:	DC 24V					
Temp.(C)/Hum.(%RH):	24 (C) 42%RH	Date:2018-9-20	Time:9:40:32					
Company:	HAUTO	Test By:	Tim.Cao					
Model:	HTS-E913-1CK	Description:	Mode 1					



No.	Frequency	Reading	Correct	Result	Limit	Margin	Height	Degree	Remark
	(MHz)	(dBuV)	Factor(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(cm)	(deg.)	
1	1328.525	51.07	-11.60	39.47	76.00	-36.53	100	301	peak
2	1328.525	38.42	-11.60	26.82	56.00	-29.18	100	301	AVG
3	4950.320	44.23	0.26	44.49	80.00	-35.51	100	142	peak
4	4950.320	29.98	0.26	30.24	60.00	-29.76	100	142	AVG
5	5238.782	43.52	0.80	44.32	80.00	-35.68	100	33	peak
6	5238.782	30.62	0.80	31.42	60.00	-28.58	100	33	AVG

Note: 1. The other emission levels were very low against the limit.

Report format Revision 01



Job No.:	C180913E14	Ant. Polar.:	Horizontal
Standard:	EN 55032 Class A	Test Distance:	3m
Test item:	Radiation Test	Power:	DC 24V
Temp.(C)/Hum.(%RH):	24 (C) 42%RH	Date:2018-9-20	Time:9:34:15
Company:	HAUTO	Test By:	Tim.Cao
Model:	HTS-E913-1CK	Description:	Mode 1



No.	Frequency	Reading	Correct	Result	Limit	Margin	Height	Degree	Remark
	(MHz)	(dBuV)	Factor(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(cm)	(deg.)	
1	1328.525	51.25	-11.60	39.65	76.00	-36.35	100	301	peak
2	1328.525	37.95	-11.60	26.35	56.00	-29.65	100	301	AVG
3	4733.974	44.81	-1.59	43.22	80.00	-36.78	100	141	peak
4	4733.974	31.83	-1.59	30.24	60.00	-29.76	100	141	AVG
5	5198.718	43.91	0.78	44.69	80.00	-35.31	100	33	peak
6	5198.718	30.46	0.78	31.24	60.00	-28.76	100	33	AVG

Note: 1. The other emission levels were very low against the limit.

Report format Revision 01



7.4. HARMONICS CURRENT MEASUREMENT

7.4.1. LIMITS OF HARMONICS CURRENT MEASUREMENT

Limits for	Class A equipment		Limits for Class D equipment				
Harmonics Order n	Max. permissible harmonics current A	Harmonics Order n	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A			
Od	d harmonics		Odd Harmonics only				
3	2.30	3	3.4	2.30			
5	1.14	5	1.9	1.14			
7	0.77	7	1.0	0.77			
9	0.40	9	0.5	0.40			
11	0.33	11	0.35	0.33			
13	0.21	13	0.30	0.21			
15<=n<=39	0.15x15/n	15<=n<=39	3.85/n	0.15x15/n			
Eve	en harmonics						
2	1.08						
4	0.43						
6	0.30						
8<=n<=40	0.23x8/n						

NOTE: 1. Class A and Class D are classified according to item 7.4.3.

2. According to section 7 of EN 61000-3-2, the above limits for all equipment except for lighting equipment having an active input power > 75 W and no limits apply for equipment with an active input power up to and including 75 W.

7.4.2. TEST INSTRUMENTS

Power Harmonics & Voltage Fluctuation and Flicker								
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due			
Harmonic & Flicker Tester	SCHAFFNER	CCN 1000-1	72585	10/31/2017	10/30/2018			
AC Power Source	SCHAFFNER	NSG 1007	54788	10/31/2017	10/30/2018			

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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7.4.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.

The classification of EUT is according to section 5 of EN 61000-3-2.

The EUT is classified as follows:

- Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.
- Class B: Portable tools; Arc welding equipment which is not professional equipment.
- Class C: Lighting equipment.
- Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors, television receivers and refrigerators and freezers having one or more variable-speed drives to control compressor motor(s).

The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

7.4.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.4.5. TEST RESULTS

Power Consumption	N/A	Test Results	N/A
Environmental Conditions	N/A	Limits	N/A
Test Mode	N/A	Tested by	N/A

Note: The EUT is DC supply, so the test item needn't performance.

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7.5. VOLTAGE FLUCTUATION AND FLICKER MEASUREMENT

7.5.1. LIMITS OF VOLTAGE FLUCTUATION AND FLICKER MEASUREMENT

The following limits apply:

- the value of Pst shall not be greater than 1,0;
- the value of Plt shall not be greater than 0,65;
- the value of d(t) during a voltage change shall not exceed 3,3 % for more than 500 ms;
- the relative steady-state voltage change, dc, shall not exceed 3,3 %;
- the maximum relative voltage change, dmax, shall not exceed;
- a) 4 % without additional conditions;

b) 6 % for equipment which is:

- switched manually, or

- switched automatically more frequently than twice per day, and also has either a delayed restart (the delay being not less than a few tens of seconds), or manual restart, after a power supply interruption.

NOTE The cycling frequency will be further limited by the Pst and Plt limit.

For example: a dmax of 6 % producing a rectangular voltage change characteristic twice per hour will give a Plt of about 0.65.

c) 7 % for equipment which is:

- attended whilst in use (for example: hair dryers, vacuum cleaners, kitchen equipment such as mixers, garden equipment such as lawn mowers, portable tools such as electric drills), or

- switched on automatically, or is intended to be switched on manually, no more than twice per day,

and also has either a delayed restart (the delay being not less than a few tens of seconds) or manual restart, after a power supply interruption.

Pst and Plt requirements shall not be applied to voltage changes caused by manual switching.

7.5.2. TEST INSTRUMENTS

Power Harmonics & Voltage Fluctuation and Flicker							
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due		
Harmonic & Flicker Tester	SCHAFFNER	CCN 1000-1	72585	10/31/2017	10/30/2018		
AC Power Source	SCHAFFNER	NSG 1007	54788	10/31/2017	10/30/2018		

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

Report format Revision 01



7.5.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the most unfavorable sequence of voltage changes under normal operating conditions.

During the flick measurement, the measure time shall include that part of whole operation cycle in which the EUT produce the most unfavorable sequence of voltage changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.

7.5.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.5.5. TEST RESULTS

Observation Period (Tp)	N/A	Test Mode	N/A
Environmental Conditions	N/A	Tested by	N/A

Note: The EUT is DC supply, so the test item needn't performance.

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8 IMMUNITY TEST

8.1. GENERAL DESCRIPTION

Product Standard	EN 55024					
	Test Type	Minimum Requirement				
	IEC 61000-4-2	Electrostatic Discharge – ESD: 8KV air discharge, 4KV Contact discharge, Performance Criterion B				
	IEC 61000-4-3	Radio-Frequency Electromagnetic Field Susceptibility Test – RS: 80 ~1000 MHz, 3V/m, 80% AM(1KHz), Performance Criterion A				
	IEC 61000-4-4	Electrical Fast Transient/Burst - EFT, AC Power Port: 1KV DC Power Port: 0.5KV Signal Ports and Telecommunication Ports: 0.5KV Performance Criterion B				
Basic Standard, Specification, and	IEC 61000-4-5	Surge Immunity Test: For Power: 1.2/50 µs Open Circuit Voltage, 8/20 µs Short Circuit Current, AC Power Port ~ line to line: 1KV, line to earth (ground): 2KV DC Power Port ~ line to earth: 0.5KV Performance Criterion B				
Performance Criterion required		For Signal Ports and Telecommunication Ports: 10/700µs generator: With primary protectors fitted:4KV Without primary protectors:1KV Performance Criterion C				
	IEC 61000-4-6	Conducted Radio Frequency Disturbances Test –CS: 0.15 ~ 80 MHz, 3Vrms, 80% AM, 1KHz, Performance Criterion A				
	IEC 61000-4-8	Power frequency magnetic field immunity test 50/60 Hz, 1A/m Performance Criterion A				
	IEC 61000-4-11	Voltage Dips:AC 50Hz i) >95% reduction for 0.5 period, Performance Criterion B ii) 30% reduction for 25 period, Performance Criterion C Voltage Interruptions: >95% reduction for 250 period Performance Criterion C				

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8.2. GENERAL PERFORMANCE CRITERIA DESCRIPTION

Criteria A:	The apparatus shell continues to operate as intended without operator interver No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.				
	After test, the apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomenon below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance.				
Criteria B:	During the test, degradation of performance is however allowed. However, no change of operating state if stored data is allowed to persist after the test. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.				
Criteria C:	Temporary loss of function is allowed, provided the functions is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer instructions.				
	Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.				

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8.3. ELECTROSTATIC DISCHARGE (ESD) 8.3.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-2
Discharge Impedance:	330 ohm / 150 pF
Discharge Voltage:	Air Discharge: 2 ; 4 ; 8 KV (Direct) Contact Discharge: 2 ; 4 KV (Direct/Indirect)
Polarity:	Positive & Negative
Number of Discharge:	Air Discharge: minimum 10 times at each test point for each polarity Contact Discharge: minimum 25 times at each test point for each polarity
Discharge Mode:	Single Discharge 1 second minimum

8.3.2. TEST INSTRUMENT

Electrostatic Discharge					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due
ESD Simulator	EM TEST	DITO 509030	V0936105118	02/27/2018	02/26/2019

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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8.3.3. TEST PROCEDURE

The discharges shall be applied in two ways:

a) Contact discharges to the conductive surfaces and coupling planes:

The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the Horizontal Coupling Plane (HCP). The remaining three test points shall each receive at least 50 direct contact discharges. If no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

b) Air discharges at slots and apertures and insulating surfaces:

On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area normally handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

The basic test procedure was in accordance with EN 61000-4-2:

- a) The EUT was located 0.1 m minimum from all side of the HCP (dimensions 1.6m x 0.8m).
- b) The support units were located another table 30 cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10cm with EUT.
- c) The time interval between two successive single discharges was at least 1 second.
- d) Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- e) Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.
- f) At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each HCP opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the HCP and perpendicular to its front edge during the discharge.
- g) At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the Vertical Coupling Plane (VCP) in sufficiently different positions that the four faces of the EUT were completely illuminated. The VCP (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.

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SGS CERF

8.3.4. TEST SETUP



Ground Reference Plane

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

NOTE:

TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8 meters high standing on the **G**round **R**eference **P**lane. The **GRP** consisted of a sheet of aluminum at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system. A Horizontal Coupling **P**lane (1.6m x 0.8m) was placed on the table and attached to the **GRP** by means of a cable with 940k Ω total impedance. The equipment under test, was installed in a representative system as described in section 7 of EN 61000-4-2, and its cables were placed on the **HCP** and isolated by an insulating support of 0.5mm thickness. A distance of 1-meter minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of EN 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1-meter thickness. The GRP consisted of a sheet of aluminum that is at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system and extended at least 0.5 meters from the EUT on all sides.

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8.3.5. TEST RESULTS

Temperature	22ºC	Humidity	43% RH
Pressure	1017mbar	Tested By	Tony.qi
Test Mode	Mode 1	Date of Test	2018-9-25
Required Passing Performance			Criterion B

	Air Discharge					
		Test L	.evels			
Test Points	± 2 KV	± 4 KV	± 8 KV	± 15 KV	Performance Criterion	Results
1-22	\boxtimes	\boxtimes	\boxtimes		А	Pass
29-36	\square	\square	\square		А	Pass

Contact Discharge						
		Test Lo	evels			
Test Points	± 2 KV	± 4 KV	± 6 KV	± 8 KV	Performance Criterion	Results
НСР	\boxtimes	\boxtimes			А	Pass
VCP	\boxtimes	\boxtimes			А	Pass
23-28	\boxtimes	\boxtimes			А	Pass

Performance Criterion :

A : There was no change compared with initial operation during and after the test. No unintentional response was found during the test.

B : Performance degradation or loss of function part during the test, but can self-recover .

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The Photo for Discharge Points of EUT





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8.4. RADIATED, RADIO-FREQUENCY, ELECTROMAGNETIC FIELD (RS)

8.4.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-3
Frequency Range:	80 MHz ~1000 MHz
Field Strength:	3 V/m
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Polarity of Antenna:	Horizontal and Vertical
Test Distance:	3 m
Antenna Height:	1.5m

8.4.2. TEST INSTRUMENT

Radiated susceptibility					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due
E-Field Sensor	AR Worldwide	FL7006 100K-6G	0342390	05/03/2018	05/02/2019
Amplifier Research (80~1000MHz 150w)	AR Worldwide	150W1000M1	320947	N.C.R	N.C.R
Amplifier Research (1~6GHz 50w)	AR Worldwide	50S1G6M1	0342706	N.C.R	N.C.R
Dual Directional Coupler (1-11G)	AR Worldwide	C1-A47NFNF 35dB	001	N.C.R	N.C.R
Dual Directional Coupler (80~1000MHz 400w)	AR Worldwide	DC6180	302211	N.C.R	N.C.R
RF POWER METER	BOONTON	4232A-01	1614	02/26/2018	02/25/2019
POWER SENSOR	BOONTON	51011-EMC	34149	02/26/2018	02/25/2019
POWER SENSOR	BOONTON	51011A-EMC	36351	07/13/2018	07/12/2019
Antenna	AR Worldwide	TP1000A	302624	N.C.R	N.C.R
Laser probe interface	AR Worldwide	F1700	0354057	05/03/2018	05/02/2019
Synthesized Signal Generator	AGILENT	83732B	US37101915	02/26/2018	02/25/2019

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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8.4.3. TEST PROCEDURE

The test procedure was in accordance with EN 61000-4-3

- a) The testing was performed in a fully anechoic chamber. The EUT and load, which are placed on a table that is 0.8 meter above ground, are placed with one coincident with the calibration plane such that the distance from antenna to the EUT was 3 meters.
- b) All the scanning conditions are as follows:

Condition of Test	Remarks
1. Field Strength	3 V/m Level 2
2. Radiated Signal	AM80% Modulated with 1kHz
3. Scanning Frequency	80MHz - 1000MHz
4. Dwell Time	3 Seconds
5. Frequency step size ∆f:	1%
6. The rate of Swept of Frequency	1.5 x 10 ⁻³ decades/s

- c) The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- d) The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.
- e) In order to judge the EUT performance, a CCD camera is used to monitor EUT screen.

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8.4.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

NOTE:

TABLETOP EQUIPMENT

The EUT installed in a representative system as described in section 7 of EN 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of EN 61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

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8.4.5. TEST RESULTS

Temperature	22°C	Humidity	48% RH
Pressure	1017mbar	Dwell Time	3 sec.
Test Mode	Mode 1	Date of Test	2018-9-23
Tested By	Tony.qi	Required Passing Performance	Criterion A

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Result
80 ~ 1000	H&V	0	3	A	Pass
80 ~ 1000	H&V	90	3	A	Pass
80 ~ 1000	H&V	180	3	A	Pass
80 ~ 1000	H&V	270	3	A	Pass

Performance Criterion :

A : There was no change compared with initial operation during the test.

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8.5. ELECTRICAL FAST TRANSIENT (EFT)

8.5.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-4
Test Voltage:	AC Power Port: 1KV DC Power Port: 0.5KV Signal Ports and Telecommunication Ports: 0.5KV
Polarity:	Positive & Negative
Impulse Frequency:	5 kHz (100 kHz for XDSL equipment)
Impulse Wave-shape:	5/50 ns
Burst Duration:	15 ms
Burst Period:	300 ms
Test Duration:	Not less than 1 min.

8.5.2. TEST INSTRUMENT

Electrical fast transient/burst							
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due		
EMC Immunity Tester	EMC PARTNER	TRA2006	TRA2006_F-S-T-D-R-1503	02/26/2018	02/25/2019		
Coupling Network	EMC PARTNER	CN-EFT1000	CN-EFT1000_1535	02/26/2018	02/25/2019		

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

8.5.3. TEST PROCEDURE

- a) The EUT is placed on a table that is 0.8 meter height. A ground reference plane is placed on the table, and uses a 0.1m insulation between the EUT and ground reference plane. The minimum area of the ground reference plane is 1m*1m, and 0.65mm thick min, and projected beyond the EUT by at least 0.1m on all sides.
- b) Test on I/O and communication ports:

The EFT interference signal is through a coupling clamp device couples to the signal and control lines of the EUT with burst noise for 1 minute.

c) Test on power supply ports:

The EUT is connected to the power mains through a coupling device that directly couples the EFT/B interference signal.

Each of the Line and Neutral conductors is impressed with burst noise for 1 minute. The length of the signal and power lines between the coupling device and the EUT is 0.5m.

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8.5.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

NOTE:

TABLETOP EQUIPMENT

The configuration consisted of a wooden table (0.1m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of EN 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1-meter thick. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system.

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8.5.5. TEST RESULTS

Temperature	21°C	Humidity	48 % RH
Pressure	1017 mbar	Tested By	Tony.qi
Test Mode	Mode 1	Date of Test	2018-9-24
Required Passing Performance		С	riterion B

Test Point	Polarity	Test Level(KV)	Performance Criterion	Result
L(+)	+/-	0.5	Α	Pass
N(-)	+/-	0.5	Α	Pass
L(+)+N(-)	+/-	0.5	A	Pass
Lan	+/-	0.5	Α	Pass

Performance Criterion :

A : There was no change compared with initial operation during the test. B : Performance degradation or loss of function part during the test, but can self-recover .

Report format Revision 01



8.6. SURGE IMMUNITY TEST

8.6.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-5
Wave-Shape:	For Power port: Combination Wave 1.2/50 µs Open Circuit Voltage 8/20 µs Short Circuit Current For Signal Ports and Telecommunication Ports: 10/700µs generator:
Test Voltage:	AC Power Port~ line to line: 1KV, line to ground: 2KV DC Power Port ~ line to earth: 0.5KV Signal Ports and Telecommunication Ports: With primary protectors fitted:4KV Without primary protectors:1KV
Surge Input/Output:	AC Power Line: L-N / L-PE / N-PE Telecommunication line: T-Ground / R-Ground
Generator Source Impedance:	2 ohm between networks 12 ohm between network and ground 40 ohm between telecom line and ground
Polarity:	Positive/Negative
Phase Angle:	0° / 90° / 180° / 270°
Pulse Repetition Rate:	1 time / min. (maximum)
Number of Tests:	5 positive and 5 negative at selected points

8.6.2. TEST INSTRUMENT

Surge							
Name of Equipment Manufacturer Model		Serial Number	Calibration Date	Calibration Due			
EMC Immunity Tester	EMC PARTNER	TRA2006	F-S-T-D-R-1503	02/26/2018	02/25/2019		
Coupling and Decoupling Network	EMC PARTNER	CDN-UTP8	1511	12/27/2017	12/26/2018		

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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8.6.3. TEST PROCEDURE

a) For EUT power supply:

The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

b) For test applied to unshielded un-symmetrically operated interconnection lines of EUT:

The surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

c) For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT:

The surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

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8.6.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration. **8.6.5. TEST RESULTS**

Temperature	21 °C	Humidity	48 % RH	
Pressure	1017 mbar	Tested By	Tony.qi	
Test Mode	Mode 1	Date of Test	2018-9-26	
Demuined Deceim Defermence		Criterion B For Power Port		
Required Passing Performance		Criterion C For Signal and Telecommunication Ports		

Test Point	Polarity	Test Level (KV)	Performance Criterion	Result
L(+)-N(-)	+/-	0.5	A	Pass
Lan	+/-	0.5;1	Α	Pass

Performance Criterion :

A : There was no change compared with initial operation during the test.

B : Performance degradation or loss of function part during the test, but can self-recover .

C : The function stopped during the test, but can be recoverable manually after the test.

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8.7. CONDUCTED RADIO FREQUENCY DISTURBANCES (CS) 8.7.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-6
Frequency Range:	0.15 MHz ~ 80 MHz
Field Strength:	3 Vrms
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Coupled cable:	Power Mains, Unshielded; RJ45 Line, Unshielded
Coupling device:	CDN- M216 (3 wires); T8

8.7.2. TEST INSTRUMENT

Conducted susceptibility							
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due		
EM-Koppelzange	SCHAFFNER	KEMZ 801	17629	02/26/2018	02/25/2019		
Attenuator	EURO MC	7860 ORGEVAL	2226	09/03/2018	09/02/2019		
CDN(Coupling and Decoupling Network)	SCHAFFNER	CDN M216	16399	09/03/2018	09/02/2019		
CDN(Coupling and Decoupling Network)	SCHAFFNER	CDN M316	16939	09/03/2018	09/02/2019		
CDN	TESEQ	CDN T2-10S	39812	04/25/2018	04/24/2019		
CDN	TESEQ	CDN T4-10S	37195	04/25/2018	04/24/2019		
CDN	TESEQ	CDN T8-10S	42002	04/25/2018	04/24/2019		
Test System for Conducted and Radiated Immunity	TESEQ	NSG 4070B	44279	02/26/2018	02/25/2019		
Amplifier	TESEQ	SCCXE75	U2060-0916	02/26/2018	02/25/2019		

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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8.7.3. TEST PROCEDURE

a) The EUT are placed on a table that is 0.8 meter height, and a Ground reference plane on the table, EUT are placed upon table and use a 10cm insulation between the EUT and Ground reference plane.

The test shell performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.

b) For Signal Ports and Telecommunication Ports

The disturbance signal is through a coupling and decoupling networks (CDN) or EM-clamp device couples to the signal and Telecommunication lines of the EUT.

c) For Input DC and AC Power Ports

The EUT is connected to the power mains through a coupling and decoupling networks for power supply lines. And directly couples the disturbances signal into EUT.

Used CDN-M2 for two wires or CDN-M3 for three wires.

d) All the scanning conditions are as follows:

Condition of Test	Remarks
1. Field Strength	130dBuV(3V) Level 2
2. Radiated Signal	AM 80% Modulated with 1kHz
3. Scanning Frequency	0.15MHz – 80MHz
4. Dwell Time	3 Seconds
5. Frequency step size ∆f:	1%
6. The rate of Swept of Frequency	1.5 x 10 ⁻³ decades/s

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Note: 1. The EUT is setup 0.1m above Ground Reference Plane

2. The CDNs and / or EM clamp used for real test depends on ports and cables configuration of EUT.

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

NOTE:

TABLE-TOP AND FLOOR-STANDING EQUIPMENT

The equipment to be tested is placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.

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8.7.5. TEST RESULTS

Temperature	21 °C	Humidity	48 % RH
Pressure	1017 mbar	Tested By	Tony.qi
Test Mode	Mode 1	Date of Test	2018-9-25
Required Passing Performance		С	riterion A

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method	Performance Criterion	Result
0.15 ~ 80	3	DC Power	CDN-M216	Α	Pass
0.15 ~ 80	3	Lan	Т8	A	Pass

Performance Criterion:

A : There was no change compared with initial operation during the test.

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8.8. POWER FREQUENCY MAGNETIC FIELD

8.8.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-8	
Frequency Range:	50/60Hz	
Field Strength:	1A/m	
Observation Time:	1 minute	
Inductance Coil:	Square type, 1mx1m	

8.8.2. TEST INSTRUMENT

Power frequency magnetic field					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due
Inductive Coil Interface	SCHAFFNER	INA2141	6004	02/26/2018	02/25/2019
PFMF	SCHAFFNER	INA702	200149-078SC	02/26/2018	02/25/2019
AC Power Source	SCHAFFNER	NSG 1007	54788	10/31/2017	10/30/2018
EMF Tester (Electromagnetic Field)	TES	TES-1390	120408340	12/28/2017	12/27/2018
Clamp meter	FLUKE	303	N/A	02/27/2018	02/26/2019

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

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8.8.3. TEST PROCEDURE

- a. The equipment is configured and connected to satisfy its functional requirements. It shall be placed on the GRP with the interposition of a 0.1m-thick insulating support.
- b. The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- c. The power supply, input and output circuits shall be connected to the sources of power supply, control and signal.
- d. The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.

8.8.4. TEST SETUP

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.



Earth Ground

NOTE:

TABLETOP EQUIPMENT

The equipment shall be subjected to the test magnetic field by using the Inductive coil of standard dimension (1 m x 1 m). The Inductive coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

FLOOR-STANDING EQUIPMENT

The equipment shall be subjected to the test magnetic field by using Inductive coils of suitable dimensions. The test shall be repeated by moving and shifting the Inductive coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil moved to different positions, in steps corresponding to 50 % of the shortest side of the coil. The Inductive coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

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8.8.5. TEST RESULTS

Temperature	20 °C	Humidity	47 % RH
Pressure	1011 mbar	Tested By	Tony.qi
Test Mode	Mode 1	Date of Test	2018-9-25
Required Passing Performance		Criterion A	

DIRECTION	Frequency (Hz)	Field Strength (A/m)	Performance Criterion	Result
Х	50/60	1	А	Pass
Y	50/60	1	А	Pass
Z	50/60	1	А	Pass

Performance Criterion :

A : There was no change compared with initial operation during the test.

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8.9. VOLTAGE DIPS & VOLTAGE INTERRUPTIONS

Basic Standard:	IEC 61000-4-11	
Test duration time: Minimum three test events in sequence		
Interval between event:	Minimum 10 seconds	
Phase Angle:	0° / 45° / 90° / 135° / 180° / 225° / 270° / 315° / 360°	
Test cycle:	3 times	

8.9.2. TEST INSTRUMENT

Voltage dips and interruption					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due
EMC Immunity Tester	EMC PARTNER	TRA2006	TRA2006_F-S-T-D-R-1503	02/26/2018	02/25/2019

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Required.

8.9.3. TEST PROCEDURE

- a) The EUT and its load are placed on a wood table which is 0.8 meter above a metal ground plane measured 1m*1m min. And 0.65mm thick min. And projected beyond the EUT by at least 0.1m on all sides. The power cord shall be used the shortest power cord as specified by the manufacturer.
- b) For Voltage Dips/ Interruptions test:

The selection of test voltage is based on the rated power range. If the operation range is large than 20% of lower power range, both end of specified voltage shall be tested.

Otherwise, the typical voltage specification is selected as test voltage.

The EUT is connected to the power mains through a coupling device that directly couples to the Voltage Dips and Interruption Generator.

The EUT shall be tested for 30% voltage dip of supplied voltage and duration 25 Periods, for 95% voltage dip of supplied voltage and duration 0.5 Periods with a sequence of three voltage dips with intervals of 10 seconds, and for 95% voltage interruption of supplied voltage and duration 250 Periods with a sequence of three voltage interruptions with intervals of 10 seconds.

Voltage phase shifting are shall occur at 0° / 45° / 90° / 135° / 180° / 225° / 270° / 315° / 360° of the voltage.

c) Recording the test result in test record form.

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8.9.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

8.9.5. TEST RESULTS

Note: The EUT is DC supply, so the test item needn't performance.

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9 PHOTOGRAPHS OF THE TEST CONFIGURATION





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ESD TEST



RS TEST



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At telecom port



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At telecom port



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PFMF TEST



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APPENDIX I - PHOTOGRAPHS OF EUT





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